



Position

General Production – Punch Press, set-up and run

Location

Dayton Rogers of Minnesota
8401 West 35W Service Drive
Minneapolis, MN 55449

Description

- Function to produce parts to customer specifications in a safe and timely manner.
- Work safely, promote safety and abide by all safety rules
- Set up and run punch press machine
- Maintain a clean and orderly work area
- Operate a pallet jack and forklift
- Read and understand prints, job cards, and work instructions to determine specifications, locations of product features, and special instructions.
- Measure parts to quality plan to verify conformance using micrometers, gauges, calipers, templates, and/or rulers.
- Actively initiate and conduct problem solving to affect productivity and quality improvements.
- Complete routine paperwork, including inspection records, check sheets, and quality non-conformance tags.

Qualifications

Required:

- Prefer High School diploma or General Education Degree (GED) with minimum one year work related experience or training or equivalent combination.
- Knowledge of basic arithmetic, algebra, and geometry.
- Intermediate blueprint reading, with an understanding of dimensional tolerance.
- Ability and willingness to learn
- Flexible to cross-training and perform tasks in multiple departments as needed
- Good written and oral communication skills
- Previous experience with finish grinding
- Work in a team oriented environment

Desired:

- Ability to accurately use caliper, micrometer, height stand, etc.
- Ability to interpret mechanical drawings
- Knowledge of Lean Manufacturing principles
- Sheet metal fabrication experience (turret, sheet laser, brake press)
- Metal stampings experience
- Mechanical aptitude concerning machines and tools, including their design, use, repair, and maintenance.
- Ability to install, align, and lock specified punches, dies, or other fixtures in rams or beds of machines using gauges, templates, feelers, shims, and hand tools.
- Production and processing knowledge pertaining to raw materials, production processes, quality control, costs, and other techniques for maximizing the effective manufacture of a product.

Contact

Submit resume to: Michelle Baumgartner
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